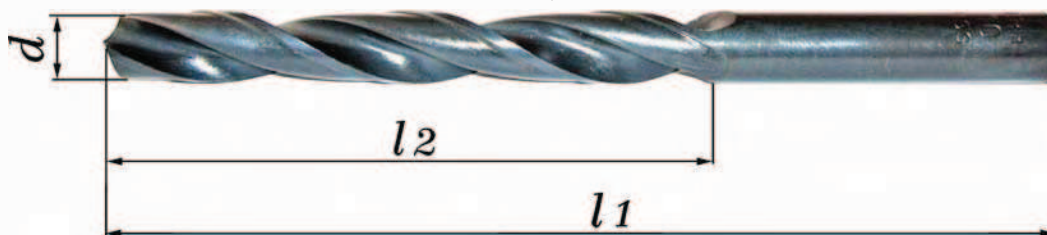


### Baildon profi NWKa

PN-86/M-59601; DIN 338 RN







- Wiertła kręte z chwytem cylindrycznym do stali i żeliwa ogólnego stosowania; zakres średnic  $\varnothing$  2,00 do  $\varnothing$  15,00 mm wykonane metodą walcowania.
- Twist drills with cylindrical shank intended for steel and cast iron; general use; range of diameters  $\varnothing$  2.00 to  $\varnothing$  15.00 mm; made by rolling method.
- Spiralbohrer mit Zylinderschaft für Stahl und Gusseisen; Durchmesser von  $\varnothing$  2,00 bis  $\varnothing$  15,00 mm, gewälzt.
- Spirální svérta s cylindrickým chvostovíkem pro oceli a čuguna obecného určení; předel průměrů  $\varnothing$  2,0 do  $\varnothing$  15,00 mm, izgotovleny metodou prokátka.

Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
00102111002000	2,000		
00102111002050	2,050	49	24
00102111002100	2,100		
00102111002150	2,150		
00102111002200	2,200		
00102111002250	2,250	53	27
00102111002300	2,300		
00102111002350	2,350		
00102111002400	2,400		
00102111002450	2,450		
00102111002500	2,500	57	30
00102111002550	2,550		
00102111002600	2,600		
00102111002650	2,650		
00102111002700	2,700		
00102111002750	2,750		
00102111002800	2,800		
00102111002850	2,850	61	33
00102111002900	2,900		
00102111002950	2,950		
00102111003000	3,000		
00102111003100	3,100		
00102111003200	3,200	65	36
00102111003300	3,300		
00102111003400	3,400		
00102111003500	3,500		
00102111003600	3,600	70	39
00102111003700	3,700		
00102111003800	3,800		
00102111003900	3,900		
00102111004000	4,000	75	43
00102111004100	4,100		
00102111004200	4,200		
00102111004300	4,300		
00102111004400	4,400		
00102111004500	4,500	80	47
00102111004600	4,600		
00102111004700	4,700		
00102111004800	4,800		
00102111004900	4,900		
00102111005000	5,000	86	52
00102111005100	5,100		
00102111005200	5,200		
00102111005300	5,300		
00102111005400	5,400		
00102111005500	5,500		
00102111005600	5,600		
00102111005700	5,700	93	57
00102111005800	5,800		
00102111005900	5,900		
00102111006000	6,000		
00102111006100	6,100		
00102111006200	6,200		
00102111006300	6,300		
00102111006400	6,400		
00102111006500	6,500	101	63
00102111006600	6,600		
00102111006700	6,700		

Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
00102111006800	6,800		
00102111006900	6,900		
00102111007000	7,000	109	69
00102111007100	7,100		
00102111007200	7,200		
00102111007300	7,300		
00102111007400	7,400		
00102111007500	7,500		
00102111007600	7,600		
00102111007700	7,700		
00102111007800	7,800		
00102111007900	7,900		
00102111008000	8,000	117	75
00102111008100	8,100		
00102111008200	8,200		
00102111008300	8,300		
00102111008400	8,400		
00102111008500	8,500		
00102111008600	8,600		
00102111008700	8,700		
00102111008800	8,800		
00102111008900	8,900		
00102111009000	9,000	125	81
00102111009100	9,100		
00102111009200	9,200		
00102111009300	9,300		
00102111009400	9,400		
00102111009500	9,500		
00102111009600	9,600		
00102111009700	9,700		
00102111009800	9,800		
00102111009900	9,900		
00102111010000	10,000	133	87
00102111010100	10,100		
00102111010200	10,200		
00102111010300	10,300		
00102111010400	10,400		
00102111010500	10,500		
00102111010600	10,600		
00102111010700	10,700		
00102111010800	10,800		
00102111010900	10,900		
00102111011000	11,000		
00102111011100	11,100		
00102111011200	11,200		
00102111011300	11,300	142	94
00102111011400	11,400		
00102111011500	11,500		
00102111011600	11,600		
00102111011700	11,700		
00102111011800	11,800		

Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
00102111011900	11,900	151	101
00102111012000	12,000		
00102111012100	12,100		
00102111012200	12,200		
00102111012300	12,300		
00102111012400	12,400		
00102111012500	12,500		
00102111012600	12,600		
00102111012700	12,700		
00102111012800	12,800		
00102111012900	12,900		
00102111013000	13,000		
00102111013100	13,100		
00102111013200	13,200		
00102111013300	13,300	160	108
00102111013400	13,400		
00102111013500	13,500		
00102111013600	13,600		
00102111013700	13,700		
00102111013750	13,750		
00102111013800	13,800		
00102111013900	13,900	169	114
00102111014000	14,000		
00102111014250	14,250		
00102111014500	14,500		
00102111014750	14,750		
00102111015000	15,000		

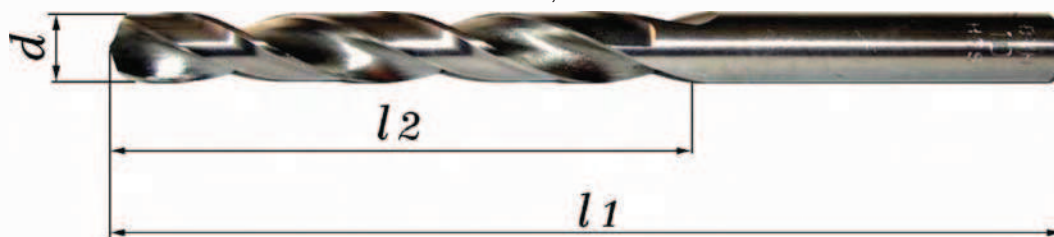
WZÓR ZAMÓWIENIA / EXAMPLE OF ORDER / BESTELLMUSTER / ОБРАЗЕЦ ЗАЯВКИ

	Baildon profi NWKa Ø 14,75 lub kod wyrobu 00102111014750 – 10 sztuk
	Baildon profi NWKa Ø 14,75 or the product code 00102111014750 – 10 pieces
	Baildon profi NWKa Ø 14,75 bzw. Erzeugniskode 00102111014750 – 10 Stück
	Baildon profi NWKa Ø 14,75 или код продукта выробу 00102111014750 – 10 штук



**Baildon profi / top NWKa\***

PN-86/M-59601; DIN 338 RN



- Wiertła kręte z chwytem cylindrycznym do stali i żeliwa ogólnego stosowania; zakres średnic Ø 0,30 do Ø 20,00 mm wykonane metodą szlifowania.
- Twist drills with cylindrical shank intended for steel and cast iron; general use; range of diameters Ø 0.30 to Ø 20,00 mm; made by grinding method.
- Spiralbohrer mit Zylinderschaft für Stahl und Gusseisen; Durchmesser von Ø 0,30 bis Ø 20,00 mm, geschliffen.
- Spirální svérta s cylindrickým chvostovíkem pro oceli a čuguna obecného určení; předel průměrů Ø 0,30 do Ø 20,00 mm, vyrobeny metodou šlifování.

Pierwsza część kodu / First part of code / Kode - erster Teil / Первая часть кода					
HSS	HSS TiN	HSS TiAlN	HSS-E	HSS-E TiN	HSS-E TiAlN
00102211...	00102212...	00102213...	00102221...	00103222...	00103223...
Profi	Profi	Profi	Profi	Top	Top





Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
...000300	0,300	19	3
...000320	0,320		4
...000350	0,350		
...000380	0,380		
...000400	0,400	20	5
...000420	0,420		
...000450	0,450		
...000480	0,480		
...000500	0,500	22	6
...000520	0,520		
...000550	0,550		
...000580	0,580		
...000600	0,600	24	7
...000620	0,620		
...000650	0,650		
...000680	0,680		
...000700	0,700	26	8
...000720	0,720		
...000750	0,750		
...000780	0,780		
...000800	0,800	28	9
...000820	0,820		
...000850	0,850		
...000880	0,880		
...000900	0,900	30	10
...000920	0,920		
...000950	0,950		
...000980	0,980		
...001000	1,000	32	11
...001050	1,050		
...001100	1,100		
...001150	1,150		
...001200	1,200	34	12
...001250	1,250		
...001300	1,300		
...001350	1,350		
...001400	1,400	36	14
...001450	1,450		
...001500	1,500		
...001550	1,550		
...001600	1,600	38	16
...001650	1,650		
...001700	1,700		
...001750	1,750		
...001800	1,800	40	18
...001850	1,850		
...001900	1,900		
...001950	1,950		
...002000	2,000	43	20
...002050	2,050		
...002100	2,100		
...002150	2,150		
...002200	2,200	46	22
...002250	2,250		
...002300	2,300		
...002350	2,350		
...002400	2,400	49	24
...002450	2,450		
...002500	2,500		
...002550	2,550		
...002600	2,600	53	27
...002650	2,650		
...002700	2,700		
...002750	2,750		
...002800	2,800	57	30
...002850	2,850		
...002900	2,900		
...002950	2,950		
...003000	3,000	61	33
...003100	3,100		
...003200	3,200		
...003300	3,300		
...003400	3,400	65	36
...003500	3,500		
...003600	3,600		
...003700	3,700		
...003800	3,800	70	39
...003900	3,900		
...004000	4,000		
...004100	4,100		
...004200	4,200	75	43
...004300	4,300		
...004400	4,400		
...004500	4,500		
...004600	4,600	80	47
...004700	4,700		
...004800	4,800		
...004900	4,900		
...005000	5,000	86	52
...005100	5,100		
...005200	5,200		
...005300	5,300		
...005400	5,400	93	57
...005500	5,500		
...005600	5,600		
...005700	5,700		
...005800	5,800	101	63
...005900	5,900		
...006000	6,000		
...006100	6,100		
...006200	6,200	109	69
...006300	6,300		
...006400	6,400		
...006500	6,500		
...006600	6,600	109	69
...006700	6,700		
...006800	6,800		
...006900	6,900		
...007000	7,000	109	69
...007100	7,100		
...007200	7,200		
...007300	7,300		
...007400	7,400	109	69
...007500	7,500		

Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
...002400	2,400	57	30
...002450	2,450		
...002500	2,500		
...002550	2,550		
...002600	2,600	61	33
...002650	2,650		
...002700	2,700		
...002750	2,750		
...002800	2,800	65	36
...002850	2,850		
...002900	2,900		
...002950	2,950		
...003000	3,000	70	39
...003100	3,100		
...003200	3,200		
...003300	3,300		
...003400	3,400	75	43
...003500	3,500		
...003600	3,600		
...003700	3,700		
...003800	3,800	80	47
...003900	3,900		
...004000	4,000		
...004100	4,100		
...004200	4,200	86	52
...004300	4,300		
...004400	4,400		
...004500	4,500		
...004600	4,600	93	57
...004700	4,700		
...004800	4,800		
...004900	4,900		
...005000	5,000	101	63
...005100	5,100		
...005200	5,200		
...005300	5,300		
...005400	5,400	109	69
...005500	5,500		
...005600	5,600		
...005700	5,700		
...005800	5,800	109	69
...005900	5,900		
...006000	6,000		
...006100	6,100		
...006200	6,200	109	69
...006300	6,300		
...006400	6,400		
...006500	6,500		
...006600	6,600	109	69
...006700	6,700		
...006800	6,800		
...006900	6,900		
...007000	7,000	109	69
...007100	7,100		
...007200	7,200		
...007300	7,300		
...007400	7,400	109	69
...007500	7,500		

Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
...007600	7,600	117	75
...007700	7,700		
...007800	7,800		
...007900	7,900		
...008000	8,000		
...008100	8,100		
...008200	8,200		
...008300	8,300		
...008400	8,400		
...008500	8,500		
...008600	8,600	125	81
...008700	8,700		
...008800	8,800		
...008900	8,900		
...009000	9,000		
...009100	9,100		
...009200	9,200		
...009300	9,300		
...009400	9,400		
...009500	9,500		
...009600	9,600	133	87
...009700	9,700		
...009800	9,800		
...009900	9,900		
...010000	10,000		
...010100	10,100		
...010200	10,200		
...010300	10,300		
...010400	10,400		
...010500	10,500		
...010600	10,600	142	94
...010700	10,700		
...010800	10,800		
...010900	10,900		
...011000	11,000		
...011100	11,100		
...011200	11,200		
...011300	11,300		
...011400	11,400		
...011500	11,500		
...011600	11,600		
...011700	11,700		
...011800	11,800		

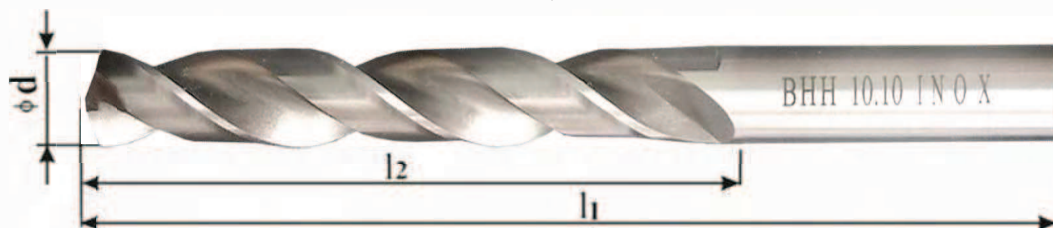
Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm		
...011900	11,900	151	101		
...012000	12,000				
...012100	12,100				
...012200	12,200				
...012300	12,300				
...012400	12,400				
...012500	12,500				
...012600	12,600				
...012700	12,700				
...012800	12,800				
...012900	12,900	160	108		
...013000	13,000				
...013100	13,100				
...013200	13,200				
...013300	13,300				
...013400	13,400				
...013500	13,500				
...013600	13,600				
...013700	13,700				
...013750	13,750				
...013800	13,800	169	114		
...013900	13,900				
...014000	14,000				
...014250	14,250				
...014500	14,500				
...014750	14,750				
...015000	15,000				
...015250	15,250				
...015500	15,500				
...015750	15,750				
...016000	16,000	178	120		
...016250	16,250				
...016500	16,500				
...016750	16,750				
...017000	17,000				
...017250	17,250				
...017500	17,500				
...017750	17,750				
...018000	18,000				
...018250	18,250				
...018500	18,500	184	125		
...018750	18,750				
...019000	19,000				
...019250	19,250				
...019500	19,500				
...019750	19,750				
...020000	20,000				
...019000	19,000			191	130
...019250	19,250				
...019500	19,500				
...019750	19,750				
...020000	20,000				
...019500	19,500	198	135		
...019750	19,750				
...019500	19,500				
...019750	19,750				
...020000	20,000				
...019500	19,500			205	140
...019750	19,750				
...019500	19,500				
...019750	19,750				
...020000	20,000				

\* - Wiertła ze stali kobaltowej o wymiarach – dwa miejsca po przecinku (np. 0,32; 2,25) wykonujemy na zamówienie.

WZÓR ZAMÓWIENIA / EXAMPLE OF ORDER / BESTELLMUSTER / ОБРАЗЕЦ ЗАЯВКИ	
	Baildon profi NWKa Ø 15,0 HSS TiAIN lub kod wyrobu 00102213015000 – 10 sztuk
	Baildon profi NWKa Ø 15,0 HSS TiAIN or the product code 00102213015000 – 10 pieces
	Baildon profi NWKa Ø 15,0 HSS TiAIN bzw. Erzeugniskode 00102213015000 – 10 Stück
	Baildon profi NWKa Ø 15,0 HSS TiAIN или код продукта 00102213015000 – 10 штук

**Baildon profi / top NWKa INOX\***

PN-86/M-59601; DIN 338 RN



- Wiertła kręte prawotnące z chwytem cylindrycznym do stali nierdzewnych wykonane metodą szlifowania z korekcją ścina typu „C”.
- Twist drills right hand cutting with cylindrical shank intended for stainless steels; made by grinding with split point type “C”.
- Spiralbohrer, rechtsschneidend mit Zylinderschaft für Nichtrostendestahl, geschliffen, mit Sonderanschliff Form C.
- Спиральные сверла правые с цилиндрическим хвостовиком для нержавеющей сталей, изготовлены методом шлифования с корректировкой кромки типа „C”.

Pierwsza część kodu / First part of code / Kode - erster Teil / Первая часть кода

HSS-E	HSS-E TiN	HSS-E TiAlN
08022221...	08023222...	08023223...
Profi	Top	Top





Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
...001500	1,500	40	18
...001600	1,600	43	20
...001700	1,700		
...001800	1,800	46	22
...001900	1,900		
...002000	2,000	49	24
...002100	2,100		
...002200	2,200	53	27
...002300	2,300		
...002400	2,400	57	30
...002500	2,500		
...002600	2,600	61	33
...002700	2,700		
...002800	2,800	65	36
...002900	2,900		
...003000	3,000	70	39
...003100	3,100		
...003200	3,200	75	43
...003300	3,300		
...003400	3,400	80	47
...003500	3,500		
...003600	3,600	86	52
...003700	3,700		
...003800	3,800	93	57
...003900	3,900		
...004000	4,000	101	63
...004100	4,100		
...004200	4,200		
...004300	4,300		
...004400	4,400		
...004500	4,500		
...004600	4,600		
...004700	4,700		
...004800	4,800		
...004900	4,900		
...005000	5,000		
...005100	5,100		
...005200	5,200		
...005300	5,300		
...005400	5,400		
...005500	5,500		
...005600	5,600		
...005700	5,700		
...005800	5,800		
...005900	5,900		
...006000	6,000		
...006100	6,100		
...006200	6,200		
...006300	6,300		
...006400	6,400		
...006500	6,500		
...006600	6,600		
...006700	6,700		

Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
...006800	6,800		
...006900	6,900		
...007000	7,000	109	69
...007100	7,100		
...007200	7,200		
...007300	7,300		
...007400	7,400		
...007500	7,500		
...007600	7,600		
...007700	7,700		
...007800	7,800		
...007900	7,900		
...008000	8,000	117	75
...008100	8,100		
...008200	8,200		
...008300	8,300		
...008400	8,400		
...008500	8,500		
...008600	8,600		
...008700	8,700		
...008800	8,800		
...008900	8,900		
...009000	9,000	125	81
...009100	9,100		
...009200	9,200		
...009300	9,300		
...009400	9,400		
...009500	9,500		
...009600	9,600		
...009700	9,700		
...009800	9,800		
...009900	9,900		
...010000	10,000		
...010100	10,100	133	87
...010200	10,200		
...010300	10,300		
...010400	10,400		
...010500	10,500		
...010600	10,600		
...010700	10,700		
...010800	10,800		
...010900	10,900		
...011000	11,000		
...011100	11,100		
...011200	11,200		
...011300	11,300	142	94
...011400	11,400		
...011500	11,500		
...011600	11,600		
...011700	11,700		
...011800	11,800		

Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm
...011900	11,900	151	101
...012000	12,000		
...012100	12,100		
...012200	12,200		
...012300	12,300		
...012400	12,400		
...012500	12,500		
...012600	12,600		
...012700	12,700		
...012800	12,800		
...012900	12,900		
...013000	13,000		
...013100	13,100		
...013200	13,200		
...013300	13,300		
...013400	13,400		
...013500	13,500		
...013600	13,600		
...013700	13,700		
...013800	13,800		
...013900	13,900		
...014000	14,000		
...014250	14,250		
...014500	14,500		
...014750	14,750		
...015000	15,000		
...013300	13,300	160	108
...013400	13,400		
...013500	13,500		
...013600	13,600		
...013700	13,700		
...013800	13,800		
...013900	13,900		
...014000	14,000		
...014250	14,250		
...014500	14,500		
...014750	14,750		
...015000	15,000		
...013900	13,900	169	114
...014000	14,000		
...014250	14,250		
...014500	14,500		
...014750	14,750		
...015000	15,000		

\* Wiertła linii top wykonywane są na zamówienie.

WZÓR ZAMÓWIENIA / EXAMPLE OF ORDER / BESTELLMUSTER / ОБРАЗЕЦ ЗАЯВКИ

	Baildon top NWKa INOX Ø 15,0 TiAIN lub kod wyrobu 08023223015000 – 10 sztuk
	Baildon top NWKa INOX Ø 15,0 TiAIN or the product code 08023223015000 – 10 pieces
	Baildon top NWKa INOX Ø 15,0 TiAIN bzw. Erzeugniskode 08023223015000 – 10 Stück
	Baildon top NWKa INOX Ø 15,0 TiAIN или код продукта 08023223015000 – 10 штук